

Installing the NEW style 27265 Power supply in DJO- DTS and TX traction systems

Remove side of unit
(Left Facing) to expose the
older power supply.




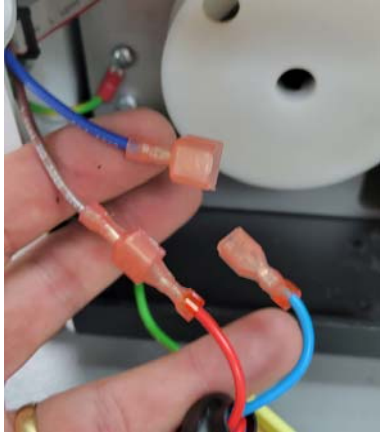

Remove the power supply
screws from the bottom of the
unit.



Disconnect the power supply
from the motor control PCB.



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<p>Remove the ground screw from the frame.</p>	
<p>Disconnect the power supply main feed.</p>	
<p>There should be no stand offs in the bottom of the unit, the New power supply will not fit on the old stand offs. Remove the standoffs from the old power supply and save for later.</p>	

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Lay the new power supply in the unit and install a screw up through the bottom of the unit.



Lay a standoff on the top of the screw and tighten the screw, The screws are short, so find two that are a bit longer so you will be able to fasten the stand-offs on the screws. If no luck find some 3mm x 0.5mm x 12mm screws to use.



Do this in two areas, this will be enough to keep the unit tight to the frame.



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Install the new ground screw to the frame.



Make sure the new output wire is not touching the return spring wheel.



Insert the power output to the motor control PCB.

All done, button it up and put back in service.

