

Model 115 Fluidotherapy motor replacement

- 1) Unplug unit and remove the four (4) screws from the front panel.
- 2) Let the panel hang from the wires in front of the unit.
- 3) Remove the 7/16" nut and washer from the wooden brace.
- 4) Lift the wooden brace from the motors, retain the foam gaskets from re-installation.
- 5) Twist and lift the motors out one at a time as not to confuse which wire goes where.
- 6) Disconnect the spade connections and reconnect the new motor.
- 7) Place the new motor in the hole, you may have to turn the motor in the oblong hole to get it to drop down.
- 8) Make sure the wires are stuffed back in the hole and not pinned between the motor and gasket.
- 9) Repeat for each motor.
- 10) Place the wooden brace back on the motors with the top gaskets in place.
- 11) Secure the nut and washer and tighten so that the motors don't move.
- 12) If, upon running the motors you hear a vibration sound, you may need to tighten the brace nut a bit more. Not too much to cause the motors to bind when running.
- 13) Replace the front panel and perform the calibration if the unit is a "D" model.

Any questions?

Call ERS Biomedical at 800-479-2987

