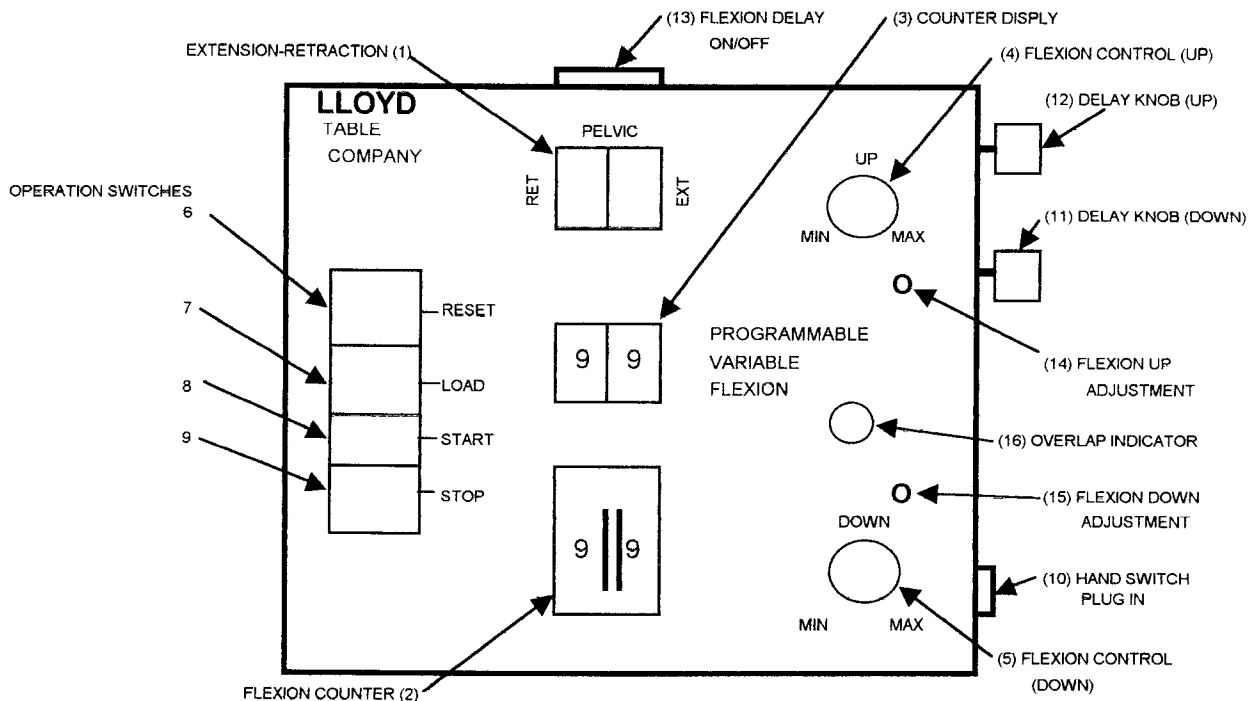


## Auto Flexion Panel Replacement and Adjustment

- ( 1 ) Unplug the table.
- ( 2 ) Remove the four screws holding the panel in place.
- ( 3 ) Unplug the cable assembly coming into the back of the box. Unplug the 2 wires coming from the delay potentiometers and the wire from the Delay On/Off Switch if applicable.  
**Caution: Note how/where connectors are plugged in. Older panels are wired differently than current ones.**
- ( 4 ) Reverse the above steps to install the new panel.
- ( 5 ) Plug the table back in.

### Adjusting the Auto-Flexion Panel:



**Note: The McManis Table Auto Flexion panel is identical to the Ultimate except that it doesn't have the Delay On/Off Switch (13).**

- ( 6 ) On Ultimate Tables turn the Flexion Delay switch (13) off. On other Tables turn the Up Delay Knob (12) and the Down Delay Knob (11) completely counter-clockwise.
- ( 7 ) Turn adjustments 4,5, 14 and 15 all the way the right (clockwise). Adjustments 14 & 15 must be done with a small screwdriver.
- ( 8 ) Press "Load" and "Start" (7 & 8). Depending on the age of the panel, the pelvic may stay up or go down. If it goes down go to Step '9'. If it goes up go to Step '10'.
- ( 9 ) If pelvic goes down, turn Adjustment 15 slowly counter-clockwise until pelvic raises and then turn just a little more. The pelvic will now move to and stay at the top position with the motor continuing to run. Now turn Adjustment 14 slowly counter-clockwise until the pelvic lowers. The table should now continue flexing up and down.
- ( 10 ) If the pelvic stays up turn Adjustment 14 slowly counter-clockwise until the pelvic lowers. Now turn Adjustment 15 slowly counter-clockwise until pelvic raises and then turn just a little more. The table should now continue flexing up and down.