

Removing and re-Installing a heater in a model 115 Fluidotherapy unit

1. Start by covering the top with a piece of cardboard or anything firm and tape it down, this will keep the medium in the unit when you flip the unit over.
2. Lift the unit and flip it over on the base or any suitable surface high enough to work on.
3. Now remove the black rubber bumper from the bottom of the unit, these bumpers were attached in several ways. Some units have the bumper riveted on, and others simply have them screwed on. Remove the screws or drill out the rivets and set the bumper aside.
4. Now drill out the rivets in the loser cover, there may be some screws in there as well.
5. If the unit had metal duct tape on the edge, just peel off the loose tape and remove the lower panel. Otherwise cut the silicone away and remove the lower panel.
6. Clean the dust and debris from inside the unit.
7. Inside the unit you'll find a small brown phenolic panel, unscrew the panel and cut the silicone around the panel.
8. Lift the panel gently to expose the heater. Tilt it over to remove the retaining screws on the heater edges. There were some units riveted. Drill out the rivets and remove the wires.
9. Re-rivet the new heater in place or bolt in, re-wire.
10. Put a bead of silicone around the edge of the inside of the phenolic board.
11. Set in place and put screws in.
12. Put bottom cover on and secure with a couple of screws.
13. Seal the bottom cover to the outer hull with silver (metal) duct tape.
14. Place the rubber bumper back n and secure with screws.
15. NOTE: Do not turn the unit on for 24 hours to make sure the seal around the heater is absolute.

If you have any questions, Please call ERS at 800-479-2987

